



**ACROSS CANADA  
WAREHOUSES**

**PLUS 1**

**PREMIUM AUTO BODY REPAIR**



**PREMIUM GOLD GALLON**

**918106 (1004) PLUS 1 PREMIUM GOLD GALLON**

- Superior adhesion to galvanized steel and aluminum.
- Improved sandability.
- Formulated with the finest quality resin available.
- Vacuum processed, extra smooth formula for improved spreadability and reduced pinholes.
- Tack-free, prevents sandpaper clogging which reduces labor and sandpaper costs.
- Stain-resistant formula, reduces the chances of staining and costly come backs on basecoat/clearcoat paint systems.
- Custom blending with glazing putties; i.e. 918417 & 920407. It enhances the working properties and makes the filler more user-friendly when repairing sensitive metals.



**Part Number**  
918106 (1004)

**Size**  
Gallon Can

**Units/Case**  
4



**PREMIUM POURABLE PUTTY**

**918417 (1025) PLUS 1 PREMIUM GLAZE**

- Superior adhesion and featheredging to corrosion treated metals, including hot dipped galvanized steel. This preserves the corrosion protection and honor the OEM corrosion warranty.
- Extra-thin formula is ideal for blending with other Plus 1 Premium Products to enhance the spread and sandability without sacrificing any premium features or integrity.
- Spreads to an ultra-smooth finish with a fine taper, easily filling pinholes, grind marks, low spots and other minor imperfections.
- Tack-free formula for easy sanding without clogging sandpaper.
- Easily sands to a fine featheredge producing a pinhole-free finish.
- Stain resistant to reduce the chance of staining in basecoat/clearcoat paint systems.



**Part Number**  
918417 (1025)

**Size**  
24 Fl.Oz. Sausage

**Units/Case**  
6

Distributed by:



**AMP Auto Body Panels Ltd.**

12628 - 124 Street N.W.,  
Edmonton, Alberta T5L 0N7  
Tel: 780-455-3171, 800-561-2886  
[www.ampauto.com](http://www.ampauto.com)



# ACROSS CANADA WAREHOUSES

## OTHER PLUS 1 PREMIUM PRODUCTS



### PREMIUM LITE WEIGHT GALLON

#### 918856 (2004) PLUS 1 PREMIUM LITE WEIGHT GALLON

- Vacuum processed for reduced pinholes.
- Creamy texture for smoother spreading.
- Clog free formula for improved initial sanding with no sandpaper clogging.
- Reduce labor costs with faster abrasive cutting.
- Excellent featheredge adhesion, eliminating peel-back during sanding.
- Superior overall adhesion.
- Use for heavy filling and repair of body damaged panels up to ¼" in depth.

Part Number  
918856 (2004)

Size  
Gallon Can

Units/Case  
4



### PREMIUM FINISHING PUTTY 1/2 GALLON

#### 920407 (1024) PLUS 1 PREMIUM FINISHING PUTTY 1/2 GALLON

- Cream-like consistency for improved spreading with no sag.
- Lightweight: cuts faster when sanded.
- Fast drying formula ideally suited for quick spot repair.
- Provides excellent adhesion and featheredging to galvanized steel and aluminum.
- Use as a finish coat over body filler repair areas to fill minor defects, deep sand scratches and pinholes prior to applying primer surfacer to improve the efficiency of the primer coat. Can also be used to fill minor body damage up to 1/8" in depth.

Part Number  
920407 (1024)

Size  
½ Gallon

Units/Case  
4



### PREMIUM GLASS QUART & GALLON

#### 938862/938855 (3111/3112) PLUS 1 PREMIUM GLASS QUART & GALLON

- Contains a combination of short strand fibers and Kevlar® for superior strength, durability, and prevention of stress cracks in high stress areas.
- Thermal coefficient offers tremendous ability to prevent repair mapping.
- Zinc compatible for the ultimate in adhesion and corrosion resistance over steel, galvanized steel and aluminum.
- Rustproof and waterproof.
- Can be used over metal and rigid plastics.

Part Number  
938862 (3111)  
938855 (3112)

Size  
Quart  
Gallon

Units/Case  
6  
4



# PREMIUM REPAIR TECHNOLOGY

## PROCEDURES FOR BODYWORK FINISHING

Work procedures that insure optimum productivity and consistent quality for bodywork finishing.



**PLUS 1 PREMIUM GOLD**



**PLUS 1 PREMIUM GLAZE**

Step 1		<b>Clean</b>	Clean and degrease body panel to be repaired.
Step 2		<b>Straighten</b>	Straighten the body panel as needed.
Step 3		<b>Remove Paint</b>	Remove paint with 40-80 grit in area to be filled with body filler. Avoid overheating the panel or grinding through the galvanized coating and E-coat.
Step 4		<b>Featheredge</b>	Featheredge the paint with 80-grit paper to remove the 40-grit grind marks.
Step 5		<b>Apply Filler</b>	Apply Plus 1 Premium Body Filler to metal area. First application should be a thin coat applied with firm pressure to assure good adhesion and minimize pinholes.
Step 6		<b>Sand</b>	Shape the premium body filler (initial cut) with 40-grit paper. Finish sand the body filler with 80-grit paper.
Step 7		<b>Air Blow</b>	Blow off panel with air to remove sanding dust and inspect for pinholes and low spots.
Step 8		<b>Featheredge</b>	Featheredge the paint with 180-grit paper to remove the 80-grit grind marks.
Step 9		<b>Apply Putty</b>	Apply a skim coat of Plus 1 Premium Glaze over the entire repair area, overlapping the paint featheredge to allow for finer grit sanding.
Step 10		<b>Sand</b>	Block sand the Plus 1 Premium Glaze Putty with 180-grit paper.
Step 11		<b>Air Blow</b>	Blow off panel with air gun.
Step 12		<b>Inspect</b>	Examine repair area for coarse sand scratches, pinholes and low spots before sending to paint shop.



**FAMILY OF AUTOMOTIVE REFINISHING PRODUCTS**

More information on the other products on the back page.



**PLUS 1 PREMIUM BODY FILLER AND FINISHING PUTTY ARE SPECIALLY DESIGNED TO BE INTERMIXABLE TO INCREASE SHOP PRODUCTIVITY.**